Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name:

NC120 NO CLEAN FLUX

FCT Assembly Inc. 1309 N. 17th Ave. Greeley, CO 80631 USA

Company Phone Number: 970-346-8002

Website: www.fctassembly.com

Intended for industrial use only

Emergency Phone Number: CALL INFOTRAC @ 800-535-5053

Section 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW Signal Word: Danger Hazard Statement(s) Highly flammable liquid and vapor Primary Hazard Type: Flammable Liquids Secondary HazardType: None Not Applicable Special health and Use good industrial practices when handling. Avoid eye, skin, and clothing contact. handling considerations: Likely Exposure Routes: Eyes, Ingestion, Inhalation, Skin

Exposure Effects

Inhalation: May cause physical discomfort to the respiratory tract.

Eyes: Causes severe irritation (tears, blurred vision and redness) May result in permanent eye damage.

Ingestion: May cause nausea and vomitting. May cause irritation to the mouth, throat and stomach.

Skin: Prolonged contact may cause mild skin irritation.

Target Organs: Not Determined

Potential Carcinogens as listed by OSHA, IARC, or NTP: NONE

Other Possible Health Effects: See Section 11 for more information.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Potential Environmental Effects: Not considered to be harmful to aquatic life.

Hazardous Component(s) CAS Number	Weight Percentage
Isopropanol 67-63-0	70-90%
Mixed Aliphatic Alkyl 1119-40-0	10-30%



SECTION 4: FIRST AID MEASURES

Inhalation: Move to fresh air. Get medical attention if symptoms occur.

- Eyes: Immediately flush with water for at least 15 minutes or until the chemical is removed.
- Ingestion: If conscious, rinse mouth with water. Seek medical advice on whether to induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

Skin: Wash off immediately with soap and water. If clothing is contaminated, remove and launder before reuse.

Special instructions for physicians: Follow usual and customary procedures

SECTION 5: FIRE FIGHTING MEASURES

Fire fighting measures: Standard procedure for chemical fires.

Fire fighter protection: Vapors and fumes may be irritating and toxic. Firefighters should wear self-contained breathing apparatus and full fire-fighting turnout gear.

Suitable extinguishing media: Carbon dioxide, dry chemical, foam or water spray.

Unsuitable extinguishing media: Not applicable

As with any chemical fire, combustion products of unknown toxicity are always possible.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions: Use personal protection recommended in Section 8.

Containment methods: If possible, stop further leakage of the material. Contain spilled material by diking with nonflammable diking materials.

Clean-Up methods: Absorb spilled liquid in a suitable material. Sweep or vacuum material into disposal containers.

Environmental precautions: This material does not present a substantial contamination threat to the environment.

Spill reporting requirements: Spills of this material do not need to be reported to the National Response Center.

Section 7: HANDLING AND STORAGE

Handling: Keep away from heat, sparks and flame.Use grounding when transferring this material to prevent static discharge. Avoid eye, skin, and clothing contact. Do not inhale mist or vapors. Do not taste or swallow. Use only with adequate ventilation.

Storage: Keep container closed when not in use. Avoid elevated and freezing temperatures.

Section	8: EXPOSURE CONT	ROLS/PERSONAL	PROTECTION	
Exposure Guidlines	OSHA		ACGIH	
Material Name	TWA	STEL	TWA	STEL
Isopropanol	400 ppm	NE	400 ppm	500 ppm
Mixed Aliphatic Alkyl	NE	NE	NE	NE
General Hygiene Considerations:	Discard contaminated	aloves after use. Ha	ave eve-wash faciliti	es in the immediate
	vicinity. Work in adequary contact with any c	ately ventilated area		
Respiratory Protection: No specia	l respiratory equipment	is needed.		
Eye/Face Protection: Wear safe	ety glasses when handli	ng this material.		
Skin Protection: Wear nitri	le or latex gloves. Wea	protective clothing.		
Engineering Controls: Work	in well ventilated areas	. Do not breathe va	pors or mist.	
Other Protective Equipment: Eye v Select	wash station and safety additional protective e			
SEC	CTION 9: PHYSICAL A	ND CHEMICAL PR	OPERTIES	
Color:		VOC Percent	age: >90%	

00101.		voor crocillage.	20070
Physical State:	Liquid	Evaporation Rate:	N/A
Odor:	Alcohol	Odor Threshold:	Not Determined
Melting Point:	Not Determined	Coeff. Water/Oil Dist. :	Not Determined
Boiling Point:	180 F	Lower Explosive Limit:	2
Specific Gravity:	.825	Upper Explosive Limit:	12
pH:	3-4	Flash Point:	15
Vapor Pressure:	30	Solubility:	Complete
Vapor Density:	2.1		

SECTION 10: STABILITY AND REACTIVITY			
Stability:	Stable		
Conditions to Avoid:	Heat, sparks, open flames		
Incompatible Materials:	Strong Oxidizers		
Hazardous decomposition products:	Carbon Dioxide, Carbon Monoxide and HCI gas.		
Possibility of hazardous reactions:	None expected.		

SECTION 11. TOXICOLOGY INFORMATION

The toxicological data below is based on the main component(s)

-	
ACUTE EFFECTS	
Acute Oral Toxicity:	Minimally toxic
Acute Derma IToxicity:	Minimally toxic
Acute Inhalation Toxicty:	Minimally toxic
Sensitizaton:	Not a sensitizer
Acute Eye Irritation:	Severely irritating.
Acute Skin Irritation:	Mildly irritating.
CHRONIC EFFECTS	
Carcinogenicity:	None of the components of this product are listed as a carcinogen by IARC, NTP, OSHA, or ACG
Mutagenicity:	Not Determined
Reproductive Effects:	Not Determined
Teratogenicity:	Not Determined
Synergistic Products:	NONE

SECTION 12. ECOLOGICAL INFORMATION

The ecological data below is based on the main component(s)

ACUTE FISH RESULTS

Species	Exposure	LC50	
Not Determined			

ACUTE INVERTEBRATE RESULTS:

Species	Exposure	LC50	EC50	
Not Determined				

AQUATIC PLANT RESULTS:

Species	Exposure	LC50/EC50	
Not Determined			

Persistence/Degradability: Degradation is expected under aerobic and anaerobic conditions.

Bioaccumulation/Accumulation: Not determined

Mobility in Environment: Appreciable volitilization is expected from water to air.

SECTION 13. DISPOSAL CONSIDERATIONS

Product is a RCRA Hazardous Waste? D001

Dispose of in accordance with federal, state, and local regulations.

SECTION 14. TRANSPORT INFORMATION

US D.O.T. and Canadian TDG (ground) Proper Shipping Description: UN1993, FLAMMABLE LIQUIDS, n.o.s. (ISOPROPANOL, MIXED ALIPHATIC ALKYL), 3, PG II

ICAO (air) Proper Shipping Description: See US D.O.T. IMDG (water) Proper Shipping Description: See US D.O.T.

SECTION 15. REGULATORY INFORMATION

FEDERAL REGULATORY INFORMATION All components are listed in the EPA Toxic Substances Control Act (TSCA) Chemical Substance Inventory: Title III SARA Section 302 Product contains materials subject to reporting under SARA Section 302? NO CERCLA Product contains materials subject to reporting under CERCLA (40 CFR302.4) NO Title III SARA Section 313 Product contains materials subject to reporting under SARA Section 313? NO Resource Conservation and Recovery Act (RCRA) Waste code if a hazardous waste under RCRA (40 CFR 261.20) D001 STATE REGULATORY INFORMATION California Proposition 65 NO Product contains materials that are carcinogenic and/or can cause reproductive harm and is subject to warning and discharge requirements under the "Safe Water and Toxic Enforcement Act of 1986":

WHMIS Canadian Workplace Hazardous Material Information System WHMIS Classification: B2

NC120 Revision Date: 4/23/2013

SAFETY DATA SHEET

NFPA 704: National Fire Protection Association

Health: 1 Fire: 3 Reactivity: 0

0 = Minimal hazard, 1 = Slight hazard, 2 = Moderate hazard, 3 = Severe hazard, 4 = Extreme hazard

Minimum Shelf life of this product in days: 1000

IMO International Maritime Organization

EmS Code: F-E, S-E

Prepared by: Bill Plano (970) 346-8002

The information contained herein is based on data believed to be accurate and is offered at no charge. No warranty is expressed or implied regarding the accuracy of this data. Liability is expressly disclaimed for loss or injury arising out of use of this information or the use of any materials designated. It is the users responsibility for determining whether the product is suitable for its intended conditions of use.