



HBS-A3 Can handle PCBs up to 200\*170mm

# HOT BAR SOLDERING MACHINE HBS-A3

#### **Features**

- CCD+Display for accurate positioning
- Touch screen program interface
- Self-developed software, fool-style programming
- Molybdenum alloy soldering tip,fast heating speed and long life time

HBS-A3 Hot Bar Soldering Machine use thermode technology that based on repid reflow by pluse heating to effectively solder flexible board on the PCB. Real time display on the touchscreen. CCD+displayer can accurate positioning ands oldering quality check.

#### Description

- 1. Lead-free compatible hot bar process of flex-to-PCB can replace more costly Flex-Printed Circuits and save the cost of PCB connectors. Process also conserves vertical height of assemblies.
- 2. Customized soldering head press all of the soldering joints of parts on PCB to solder it simultaneously by heating them to a temperature, it greatly improve soldering efficiency.
- 3. The heating up rate is adjustable to meet different requirement of application.
- 4. Molybdenum alloy head to ensure temperature stability, fast heating speed and long life time.
- 5. The level of soldering head is adjustable, to ensure that part assembly process is uniform.
- 6. Digital temperature controller with precise PID control, ensure soldering quality.
- 7. Equipped with CCD and display, convenient for accurate positioning and soldering quality check.
- 8. Preheat and reflow profile can be set and displayed on the touch screen control panel, easy to operate.



## **Specification**

Model	HBS-A3
Y-axis movement mode	Cylinder
Way of starting	Start button
Soldering head size	MAX 60*5mm(Or customized)
Minimum soldering pitch	0.2mm
Power	AC220V±10% 50HZ,2300W
Soldering time	1~99.9s adjustable
Work pressure	0.45-0.70Mpa
Temperature setting	RT ~ 500 ±5 DEG C.
Machine weight	75kg
Soldering pressure	1~20kg
Work size	Max 200*170mm
Work environment	10-60℃
Machine Size	660*660*700mm

## Configuration

1. Magnetic cylinder sensors witch: SMC

2. Solenoid valve: made inT aiwan

3. Connectors and trachea: made in Taiwan

4. Filter regulator: made inT aiwan

5. Precision cylinder under pressure regulator: SMC

6. Control system: independent research and development (Chinese)

7. Power transformer: 220V, 2000W

8. Driver module: 45A

9. Vacuum Generators: SMC10. Buttons witch: Schneider

11. Relay: Omron

12. Chassis components: aluminum plus bending parts

13. Body color: gray



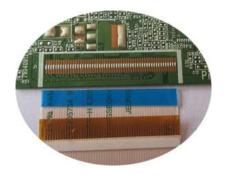
#### **Application**

Advantages: ultra-fine spacing welding can be achieved; Digital temperature display; Soldering speed 3-5s

#### Suitable for:

- 1. FPC-PCB soldering
- 2. FPC-FPC soldering
- 3. FPC-ceramic wafer soldering
- 4. FPC-ink cartridge plus chip soldering















## **Standard Configuration**

- Hot Bar Soldering Machine
- Start button\*1pcs
- CCD+display\*1set
- Touch screen programming interface\*1set
- Air pipe\*1pcs
- 1 year parts warranty

# **Standard Configuration**

- Customized precision fixture.
- Customized Soldering tip
- Start button
- Emergency Stop button
- Power switch button