

LP- SERIES ECONOMICAL AUTOMATED BENCHTOP PICK AND PLACE

MODELS: L-NP00, L-NP32, L-NP64, AND L-NP64S



Your Economic Solution for Easy Start-Up in PCB Production!

- Pilot Manufacturing
- Low Volume Production
- Short Run, High-Mix Manufacturing
- Prototyping
- Product Development

Features

- Provides affordable automatic pick and place operation in a tabletop system
- Easy to set up, easy to program and easy to use with WindowsTM based software
- CAD editing Software
- System includes 4 position nozzle changer for most SMT component sizes
- Placement accuracy, up to 0.001"
- Uses Micro Stepper Technology
- Enhanced Accuracy & Repeatability with Linear Scales & Encoders
- Cut tape strip holders available in various widths & configurations
- Optional convenient SuperStripTM feeders for short tape strips
- Inserts available for stick/tube/loose components in a vibratory feeder for SMT components including discretes, 0402s, 0603s, SOICs, PLCCs, and 20 mil pitch QPPs
- Individual 8, 12, 16, 24, 32 & 44 mm & 12 lane 8 mm tape bank feeders available. (Not available on the L-NP00 Model)
- Placement rates up to 2100 CPH



Model Comparisons

Specs	L-NP00	L-NP32	L-NP64	L-NP64S
Cut Tape Strips	Yes	Yes	Yes	Yes
Electric Tape Feeders	- 0 -	Up to 48	Up to 96	Up to 96
Placement Accuracy	± 0.004"	± 0.004"	± 0.004"	± 0.001"
Smallest Component	0402	0402	0402	0201
Fine Pitch Capability	25 mils	25 mils	25 mils	15 mils
Closed Loop System	- No -	- No -	- No -	- Yes –(Linear Scales & Digital Encoders)

Operation

Once a specific PCB is programmed, the machine automatically picks up each component from its designated feeder or tray, centers the part and moves to the placement location, and accurately places the part. The feeders automatically position the next component for pick-up.

Feeders

- Easy to change feeders are available for tape, tube, bulk or matrix tray components.
- Standard tape feeder sizes include 8 mm, 12 mm, 16 mm, 24 mm. 32 mm and 44 mm.
- The vibratory feeder can handle loose and tube components.
- Cut Tape Strip Holders are available in various configures from 8 mm up to 24 mm width lanes.
- Unique SuperStripTM feeders are a convenient way to use short tape strips.
- Feeder positions are pre-programmed for quick set-up.

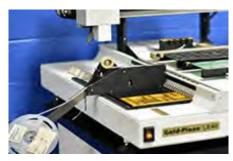
Numerous Feeder Configurations



Cut Tape Strip Holders



Matrix Tray & Holder

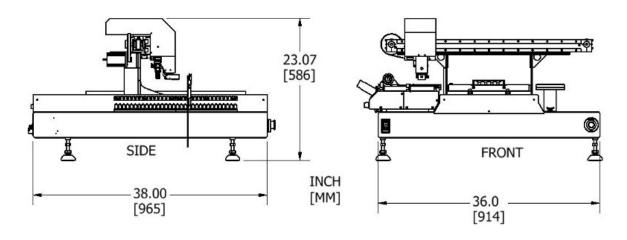


Electrical Tape Feeder



12 Lane, 8 mm Bank Feeders







Specifications

Max board area	
Max travel area 22"(X axis)	x 22"(Y axis) (560 x 560 mm)
Z axis max travel	1.5" (38 mm)
Board thickness 0.020	0"- 0.156" (0.5mm - 4.0 mm)
Typical verifiable placement rate	1000-1800 cph
Max placement rate	2100 cph
Placement accuracy	±0.004" to 0.001"
Fine pitch capability	See Chart Above
Smallest component capability	
Largest component size	. 1.378" (35mm) square body
Max no. of feeders, 8mm tape width	64 (individual), 96 (bank)
Individual tape feeders 8, 12,	
Cut Tape Strip Holders 8 r	nm up to 24 mm width lanes
Vibratory feeders loose, tube, sti	·
Matrix Tray Feeders	· · · · · · · · · · · · · · · · · · ·
Component orientation Ø-axis motion .	•
Board holding Edge clamp w/op	
Centering	Centering Fingers



Data entry: coordinate entry, "teach" mode with color CCD camera, CAD download
Vision system Color CCD card camera
Automatic 4 position tool changer additional changer optional
Operating system
Dispenser option Time & pressure, clean dry air @ 80 psi required
Power
Compressed air
Monitor
System dimensions 40" x 42" x 25"h (1016 x 1067 x 635 mm) Weight
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Machine Options

L-NC4 Extra 4 position no	ozzle changer - for 8 total positions
L-LD	Liquid dispenser
L-BHS	Board support
L-UCT	CAD editor software option
L-SCV	Vacuum - self contained

Feeder Options

L-VF Vibratory tube/loose feeder - option
L-T (tape feeders)
L-MBH Matrix tray holders (set of 2) - option
L-LCB8 Cut tape strip holder. Holds up to 15 8 mm lanes.
L-LCB8-12 Cut tape strip holder. Holds (8) 8 mm & (3) 12 mm lanes.
L-LCB12 Cut tape strip holder. Holds up to (11) 12 mm lanes.
L-LCB16-24. Cut tape holder. Holds (2) 12 mm, (3) 16 mm & (3) 24 mm lanes.
L-SS-XX Dual Lane SuperStripTM feeder for strips from 1" to 12"- option
XX indicates tape width: 8, 12, 16, 24, 32, 44, and 56 mm
L-BF-12 12 lane bank feeder for 8 mm tapes
L-BFRH-12 Reel holder for L-BF-12 bank feeder

^{*} Custom options, nozzles and feeders available - contact factory.

